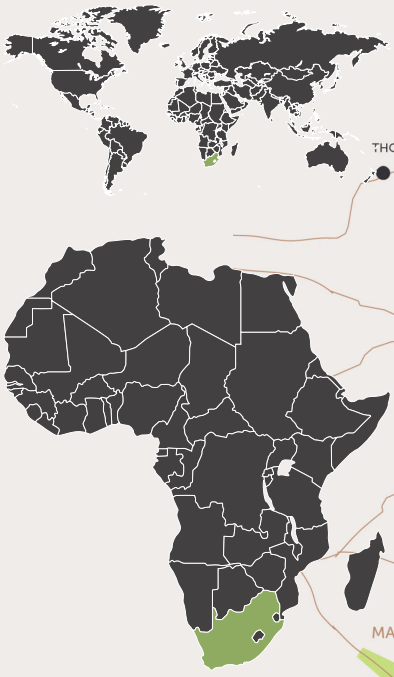Great Limpopo Transfrontier Park